BRUCE'S CUSTOM COVERS
A division of Aircraft Covers, Inc.

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manufacturer of the finest custom-made aircraft covers

Tech Sheet: McDonnell Douglas MDD 520 Notar

(mcdonnell-douglas-520.pdf)



McDonnell Douglas MDD 520 Notar Bubble Cover, with special missions equipment.

Section 1: Cockpit/Bubble Covers

The **McDonnell Douglas MDD 520 Notar Bubble Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Bubble Cover** encloses the entire canopy including the windshield, skylights, and chin bubble Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. Both the top and bottom hems of the cover have a special rope-hem feature with which they can be tightened to help prevent abrasive chafing of the windshield. Pockets are sewn into the cover for the temperature probe and pitot tubes. The bubble cover is reinforced with patches at hinge points, door handles, and for the windshield wipers. For ease of installation, the bubble cover is color-coded (red=left, green=right) with color swatches sewn into the corners.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.



MD500C Bubble Cover with Wire Strike detail



MDD 520 NOTAR Bubble Cover w/Intake Cover Add-On, Exhaust Cover

Description	Part Number	Price
BUBBLE COVER	**520-000**	**$1080.00**
BUBBLE COVER WITH WIRE STRIKE DETAIL	**520-010**	**$1100.00**
BUBBLE COVER WITH INTAKE COVER ADD-ON	**520-020**	**$1100.00**
BUBBLE COVER WITH WIRE STRIKE DETAIL & INTAKE COVER ADD-ON	**520-021**	**$1145.00**

Section 2: Engine/Tail Rotor Covers

Blade Tie-Downs are "socks" which fit over the blade tip with or without Blade Covers installed. Front blade tie-downs have two lengths of rope or strap which attaches to the front cross tubes on either side of the cabin. The other tie-downs have generous lengths of rope or strap to tie the blades down at any convenient spot.

Engine Cover details vary by model, but generally these covers are designed to enclose and protect the swash plate, inlet, exhaust and engine access areas. They are designed to tighten up around the main rotor drive shaft and tailboom bottleneck areas, and attach securely with straps either under the belly or to the land gear cross tubes (or both). *Delrin* buckles are used to tighten the attachment straps. The engine cover is made of Solution-Dyed Polyester or acrylic *Sunbrella*, and is available in a variety of colors ([contact us for details](/contact). Specific information for each model is available on request.

Rotor Hub Covers overlaps with the Blade Covers to ensure complete protection for the entire main rotor system. Designed like a jacket with sleeves and no collar, the rotor hub cover fastens together below each blade with *Delrin* buckles. The Rotor Hub Cover is normally made from Solution-Dyed Polyester.

Bruce's **McDonnell Douglas MDD 520 Notar Blade Covers** are made of medium-weight Solution-Dyed Polyester and designed to avoid trim tabs or wicks. You can install Blade Covers from the ground with the aid of a lightweight rope attached to the open end. Covers are cinched tight at the blade root with straps and quick-release plastic buckles. The **Cold Weather Blade Covers** are fitted with full-length zippers and optional deice "boots" designed to accept a preheater hose; a small opening at the tip of the cover allows for some air circulation and drainage in freezing weather. Some part numbers have features for an extra charge.

The **McDonnell Douglas MDD 520 Notar Intake Cover.** Details vary by model, but generally helicopter intake covers are designed to enclose the intake are only. They are smaller than helicopter engine covers, and their attachment details can vary from straps, to snaps, or some combination of the two. Specific information for each model is available on request.



MDD 520 NOTAR Bubble Cover w/Intake Cover Add-On, Exhaust Cover

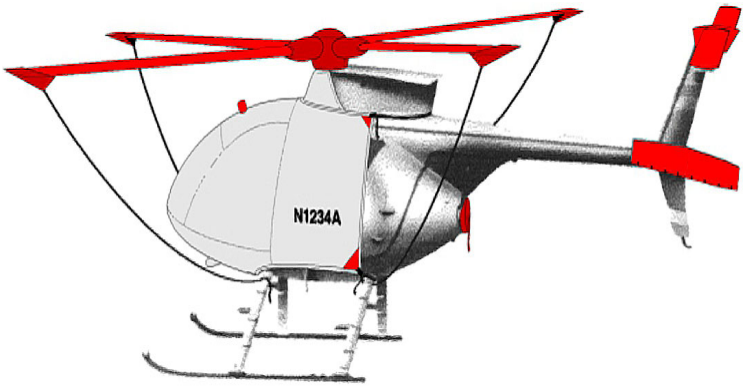


Engine Cover (illustration)

Description	Part Number	Price
DOGHOUSE/MAIN INTAKE COVER	**520-110**	**$570.00**
DOGHOUSE/MAIN INTAKE/ENGINE AREA COVER (non a/c models)	**520-115**	**$605.00**
BLADE COVERS (set of 5)	**520-300**	**$765.00**
BLADE COVERS, cold weather (set of 5)	**520-310**	**$1165.00**
ROTOR HUB COVER	**520-320**	**$375.00**
EXHAUST COVER	**520-350**	**$140.00**
BLADE TIE-DOWNS (fabric type) (set of 5)	**520-500**	**$395.00**

Section 4: Tailboom Covers

The **Tailboom Cover** details vary by model, but generally the helicopter tail boom cover encloses the tail boom from the "bottleneck" to the aft end. They usually also cover the horizontal stabilizers, and are custom made to allow for antennae, lights, and other protrusions. They attach with straps underneath the tail boom. Covers for the vertical and horizontal stabilizers are also available separately. Specific information for each model is available on request.



Full Cover Set



MD520 NOTAR Bubble, Engine, & NOTAR Covers & Blade Tie-downs

Description	Part Number	Price
NOTAR THRUSTER COVER	**520-200**	**$470.00**

TAILBOOM COVER	**520-210**	**$470.00**
HORIZONTAL STABILIZER COVER	**520-213**	**$575.00**

Section 5: HeatShields & Sun Reflectors

Cockpit Heatshields are interior sunshades for the aircraft's cockpit. The product is a unique composite of closed-cell foam with a silver mylar finish. The semi-rigid design is stiff enough to stand inside the window framing. Darts and folds are incorporated into the material so that it conforms to the complex shape of the helicopter windows. The set folds up flat and is easily stored in the included storage sleeve. Some designs may require velcro and suction cups. A Heatshield is an excellent short-term remedy for cockpit overheating, but an external fabric cover is more effective for long-term protection.



Eurocopter EC-145 Cabin Heatshields



Eurocopter EC-145 Cockpit Heatshields

Description	Part Number	Price
WINDSHIELD HEATSHIELDS & SKYLIGHT HEATSHIELDS (set of 4)	**520-900**	**$350.00**
DOOR WINDOW HEATSHIELDS (set of 4)	**520-910**	**$350.00**

Section 7: Light Weight Products: Travel Covers and FlyAway Covers

The **McDonnell Douglas MDD 520 Notar Lightweight Travel Bubble Cover** is the same design as our standard bubble cover, but the material used is very lightwieight and will fold up and store in a smaller space.

Travel Covers are made with Silver Solution-Dyed Polyester fabric and fully lined over the entire cover. The material is lightweight and more compact for easy stowage in the aircraft. The polyester material is water resistant, but only intended for occasional use outside. We also have an ultra lightweight material available for fitted hangar dust covers. For daily outdoor use, the non-travel Sunbrella Cover is the best choice.



McDonnell Douglas MDD 520 Notar Bubble Cover, with special missions equipment.



MD520 NOTAR Bubble, Engine, & NOTAR Covers & Blade Tie-downs

Description	Part Number	Price
TRAVEL COVER, Light Weight Travel Bubble Cover	**520-800**	**$865.00**
TRAVEL COVER, Light Weight Travel Bubble Cover WITH WIRE STRIKE DETAIL	**520-805**	**$880.00**
TRAVEL COVER, Light Weight Travel Bubble Cover WITH INTAKE COVER ADD-ON	**520-810**	**$880.00**

Section 10: Inside the Hangar

**Padded Door Bags* are designed to provide portable protection of the doors when they are removed from the aircraft. They are padded to moderate thickness, zippered closed, and have sturdy carry handles for easy transport.



Protective Door Bags



Eurocopter EC-145 Padded Bags for Removable Doors

Description	Part Number	Price
PROTECTIVE BAGS FOR REMOVABLE AFT DOORS, padded (set of 2)	**520-095**	**$740.00**
PROTECTIVE BAGS FOR REMOVABLE FWD DOORS, padded (set of 2)	**520-096**	**$740.00**

Prices subject to change. Other Covers and Design Alterations: Prices on request.
Prices are FOB Morgan Hill, CA. Sales tax on orders shipped to California addresses. Orders take approximately 3 weeks to complete. For domestic orders we normally ship by UPS ground service. Next day shipping and air parcel post is available on request. We can take payment by Visa, Mastercard, American Express, or Discover.

Bruce's Custom Covers offers protective covers and plugs for virtually every type of airplane, jet and helicopter. If you

have questions about our products please call any time TOLL FREE: 800/777-6405, or FAX: 408/738-2729.

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Aircraft Cover Ordering Form

Customer Info

Name _____

Shipping Address _____

_____

Phone & Email _____

Payment

Credit Card Number ☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐

Exp. Date ☐☐ / ☐☐ V-Code* ☐☐☐☐

**Visa, Mastercard, Discover: last 3 numbers on back of card, right of signature. Amex: 4 smaller numbers printed on face of card.*

A/C Info

Reg / Tail Number: _____ Aircraft Type: _____ Year: _____

Colors / Paint Scheme (be specific): _____

Please specify below the items you would like to order.

See technical sheet or visit our website for part numbers (or just fill in the description)

	Part Number	Quant	Description	Price
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
			TOTAL	

Optional Items (check the box of the item you want)

☐ ***Imprint** aircraft registration number onto both sides of canopy cover.....$35.00*

☐ ***Imprint** aircraft registration number onto Jet intake covers.....$55.00*

Ph: 408/738-3959 • Toll Free: 800/777-6405 • Fax: 408/738-2729 • bruce@aircraftcovers.com