BRUCE'S CUSTOM COVERS
A division of Aircraft Covers, Inc.

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manufacturer of the finest custom-made aircraft covers

Tech Sheet: Lear 24 & 25

(lear-L20.pdf)



Lear 31A Cockpit Cover

Section 1: Canopy/Cockpit/Fuselage Covers

Canopy Covers help reduce damage to your airplane's upholstery and avionics caused by excessive heat, and they can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Lear 24 & 25 Canopy Cover** is designed to enclose the windshield, all side windows and canopy roof. The Canopy Cover is custom designed for each model, as well as your aircraft's specific antenna and temperature probe placements. The Canopy Cover attaches using adjustable "belly straps", which run under the belly and connect to the other side of the cover with a quick-release plastic buckle. To ensure the most secure fit, high-quality shock cord is enclosed in the hem of the cover to help keep the cover tighter against the airplane. Canopy Covers are commonly referred to as Cabin Covers, Fuselage Covers, Canvas Covers, Canopy Caps, etc.

Each Canopy Cover is custom sewn and the corners are trimmed to match the colors of the airplane. The airplane's registration number can be imprinted onto both sides of the cover for an additional charge. A duffle bag is included with all Canopy Covers.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching.

The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Lear 24 & 25 Cabin Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The Lear 24 & 25 Cabin Cover is designed to cover all of the windows of the airplane, plus extend forward to cover the nose. It attaches with belly straps, and the attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover and the duffle bag are trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Lear 24 & 25 Cockpit Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Lear 24 & 25 Cockpit Cover** is designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Lear 24 & 25 Cockpit/Nose Cover** helps reduce damage to the upholstery and avionics caused by excessive heat and can eliminate problems caused by leaking door and window seals. They keep the windshield and window surfaces clean and help prevent vandalism and theft.

The **Lear 24 & 25 Cockpit/Nose Cover** is designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.



Lear 31A Cockpit Cover



Learjet 45 Cockpit Cover

Description	Part Number	Price
COCKPIT COVER	**L20-000**	**$660.00**
COCKPIT/NOSE COVER	**L20-010**	**$1240.00**
CABIN/NOSE COVER	**L20-020**	**$1645.00**
CABIN COVER	**L20-025**	**$1250.00**

Section 2: Engine Covers

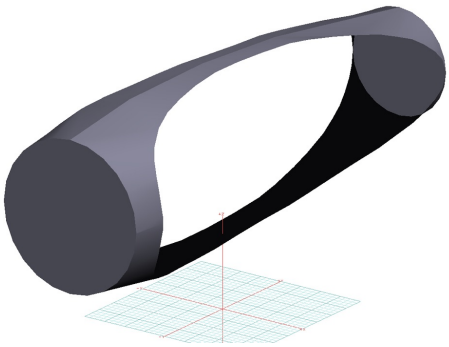
Tri-Fold Ring Engine Covers are designed to install easily yet be completely storable. A spring steel hoop is sewn into the hem of each cover, allowing them to be installed without climbing onto the wing or using a stepladder in many cases. To store the covers the spring steel hoop folds like a band-saw blade into three nesting rings. Each cover folds into a compact circular bundle which is stored in the included duffle bag, yet they unfold quickly for use. The Tri-Fold Ring cover is made of medium weight Solution-Dyed Polyester which is available in a variety of colors to match the paint trim. Each cover set comes complete with installation and folding instructions. The aircraft's registration number can be silkscreened onto the cover for an extra charge.

ALL-YEAR USE MATERIAL - Made with Solution dyed Polyester fabric, the all-year use material is the best option for sun protection and cover longevity. This heavier more durable material is intended for all weather conditions, such as rain and snow or lots of sun.

The **Lear 24 & 25 Bikini Style Engine Covers** are a single-piece design using a soft and smooth stretchy and fabric. The cover stretches tightly over both the intake and exhaust, installing quickly and easily. These covers are designed to be used as hangar dust covers and have a useful life of approximately one year.



Lear 35 Engine Covers, Pitot Covers & Cockpit HeatShields



Gulfstream G550 Engine Covers, Bikini Type (3D Model)

Description	Part Number	Price
ENGINE COVERS (NO TR'S) (set of 4)	**L20-100**	**$1100.00**
ENGINE COVERS (WITH TR'S) (set of 4)	**L20-115**	**$1100.00**
ENGINE COVERS (WITH HUSH KITS) (set of 4)	**L20-120**	**$1275.00**
ENGINE COVERS, Hangar Use, Bikini Type (set of 2)	**L20-130**	**$785.00**

Section 3: Plugs & Protection

Lear 24 & 25 Heat Resistant Pitot Tube Covers, are made of Naugahyde vinyl, and lined with a non-burning material. They are designed to cover the entire pitot assembly, slipping over the tube and tightening around the base with a Velcro strap detail. A "Remove Before Flight" streamer is attached to the cover. **Heat Resistant Pitot Covers** are an upgrade to our standard design, and help prevent the pitot cover from melting onto the tube if the pitot heat is accidentally turned on while installed. If you want the set tethered together, please let us know.

Lear 24 & 25 Pitot Tube Covers, NOT HEAT RESISTANT TYPE, are made of Naugahyde vinyl, and are designed to cover the entire pitot assembly. Slipping over the tube, the cover tightens around the base with a Velcro strap detail. A "Remove Before Flight" streamer is attached to the cover. **Heat Resistant Pitot Covers** are an upgrade to this design, and help prevent the pitot cover from melting onto the tube if the pitot heat is accidentally turned on while installed. If you want the set tethered together, please let us know.

The **Engine Exhaust Plugs** are custom fit for your Lear 24 & 25 exhaust openings, made with heavy-duty vinyl material, and stuffed with a single block of sculpted urethane foam. Each plug has a zipper that allows the foam to be removed and dried if necessary. Exhaust plugs have 'remove before flight' streamers sewn onto the face of the plugs. Most plugs are imprinted with the aircraft registration number in black for an extra charge. Exhaust plugs may be inserted soon after flight when the engine is still warm. Engine Inlet Plugs are commonly referred to as Cowl Plugs, Intake Plugs, Cowl Blocks, Engine Blocks, and Engine Bungs.

The **Engine Inlet Plugs** are custom fit for your Lear 24 & 25 intakes, made with heavy-duty vinyl material, and stuffed with a single block of sculpted urethane foam. Each plug has a zipper that allows the foam to be removed and dried if necessary. Engine plugs have 'remove before flight' streamers sewn onto the face of the plugs. Most plugs are imprinted with the aircraft registration number in black for an extra charge. Storage bag NOT included. Engine plugs may be inserted after flight when the engine is still warm. Engine Inlet Plugs are commonly referred to as Cowl Plugs, Intake Plugs, Cowl Blocks, Engine Blocks, and Engine Bungs.



Learjet Heat Resistant Pitot Cover and AOA Strap



Lear Pitot Cover

Description	Part Number	Price
PITOT COVER/AOA STRAP (OLD "SMALL" STYLE), heat resistant type (set of 2)	**L20-051**	**$235.00**
PITOT COVER/AOA STRAP (RVSM, NEWER LARGER STYLE), heat resistant type (set of 2)	**L20-056**	**$325.00**
TAT PROBE COVER	**L20-060**	**$115.00**

ENGINE PLUGS (set of 4)	**L20-101**	**$1230.00**
INLET PLUGS (set of 2)	**L20-102**	**$695.00**
EXHAUST PLUGS (NO TR'S) (set of 2)	**L20-103**	**$600.00**
ENGINE PLUGS (w/TR'S) (set of 4)	**L20-105**	**$1230.00**
AIR INLET PLUG (on dorsal)	**L20-110**	**$150.00**

Section 5: HeatShields & Sun Reflectors

Windshield Heatshields are interior sunshades for an aircraft's front windshield. The product is a unique composite of closed-cell foam with a silver mylar finish. The semi-rigid design is stiff enough to stand along the inside of the windshield using sun visors or window framing. It folds up flat and easily stores in the included storage sleeve. Some designs may require velcro and suction cups. Our Heatshields are offered white side out since aircraft manufacturers have issued advisories against reflective window inserts due to potential heat damage. A Heatshield is an excellent short-term remedy for cockpit overheating, but an external fabric cover is more effective for long-term protection.

Description	Part Number	Price
WINDSHIELD HEATSHIELDS (set of 2)	**L20-900**	**$240.00**

Section 6: Miscellaneous Products

Description	Part Number	Price
CONTROL YOKE/RUDDER PEDALS TIE STRAP w/RBF Streamer	**L20-910**	**$215.00**

Section 7: Light Weight Products: Travel Covers and FlyAway Covers

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The **Lear 24 & 25 Cockpit/Nose Cover** is designed to cover the windshield and side windows of the cockpit. Attachment buckles are made of nonmetal *Delrin*, designed for rugged outdoor use. The windshield cover comes with a duffle bag. The N-number can be imprinted onto the cover for an extra charge. The windshield cover is trimmed in the colors of the aircraft.

This cover type is made from Silver Acrylic Sunbrella canvas and is 100% lined with a soft and smooth microfiber. Bruce's Custom Covers developed this material combination especially for aircraft protection. The outer material is medium weight and treated for water resistance, UV resistance and anti-static buildup. The inner lining is a very soft and smooth microfiber to prevent scratching. The material is very reflective, and tests show that the cabin interior temperature can be reduced to near-ambient temperature on the hottest of days. It is water, ice and snow repellent, yet breathable to allow moisture to escape from between the cover and the aircraft surface.

The **Lear 24 & 25 Lightweight Travel Canopy Cover** will cover the same area as our standard Canopy Cover, but the material used is very lightwieight and will fold up and store in a much smaller space. This cover is ideal for the airplane that is hangered full time and only needs a cover on rare occasions.

Travel Covers are made with Silver Solution-Dyed Polyester fabric and only lined over the windshield to save weight. The material is lightweight and more compact for easy stowage in the aircraft. The polyester material is water resistant, but only intended for occasional use outside. We also have an ultra lightweight material available for fitted hangar dust covers. For daily outdoor use, the non-travel Sunbrella Cover is the best choice.

The **Lear 24 & 25 Lightweight Travel Cockpit Cover** will cover the same area as our standard Canopy Cover, but the material used is very lightwieight and will fold up and store in a much smaller space. This cover is ideal for the airplane that is hangered full time and only needs a cover on rare occasions.

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Lear 31 Cockpit Cover



Learjet 45 Cockpit Cover

Description	Part Number	Price
TRAVEL COVER, Light Weight Travel Cockpit Cover	**L20-800**	**$530.00**
TRAVEL COVER, Light Weight Travel Cockpit/Nose Cover	**L20-805**	**$990.00**
TRAVEL COVER, Light Weight Travel Cabin/Nose Cover	**L20-810**	**$1315.00**
TRAVEL COVER, Light Weight Travel Cabin Cover	**L20-815**	**$1005.00**

Prices subject to change. Other Covers and Design Alterations: Prices on request.
Prices are FOB Morgan Hill, CA. Sales tax on orders shipped to California addresses. Orders take approximately 3 weeks to complete. For domestic orders we normally ship by UPS ground service. Next day shipping and air parcel post is available on request. We can take payment by Visa, Mastercard, American Express, or Discover.

Bruce's Custom Covers offers protective covers and plugs for virtually every type of airplane, jet and helicopter. If you have questions about our products please call any time TOLL FREE: 800/777-6405, or FAX: 408/738-2729.

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Aircraft Cover Ordering Form

Customer Info

Name _____

Shipping Address _____

_____

Phone & Email _____

Payment

Credit Card Number ☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐

Exp. Date ☐☐ / ☐☐ V-Code* ☐☐☐☐

**Visa, Mastercard, Discover: last 3 numbers on back of card, right of signature. Amex: 4 smaller numbers printed on face of card.*

A/C Info

Reg / Tail Number: _____ Aircraft Type: _____ Year: _____

Colors / Paint Scheme (be specific): _____

Please specify below the items you would like to order.
See technical sheet or visit our website for part numbers (or just fill in the description)

	Part Number	Quant	Description	Price
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
			TOTAL	

Optional Items (check the box of the item you want)

☐ ***Imprint** aircraft registration number onto both sides of canopy cover.....$35.00*

☐ ***Imprint** aircraft registration number onto Jet intake covers.....$55.00*

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